

# Work Order ID 62943

October 14, 2010 10:50:08 AM



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Item ID: DSI 9500-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Lug Upgrade Installation, 206 A/B Float Step

Start Date: 10/14/10 Start Qty: 5.00



Cust Item ID:

Required Date: 10/15/10 Req'd Qty: 5.00

Customer:

Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9500	A								

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP DSI9500-011  
CHG001

Car BG 10-10-14

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

Per 10/14/14 (6)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

C 10/10/15  
All in ~~the~~ packaging boxes.

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Item ID: DSI 9500-011

Accept



Setup Start



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Stop



Item Name: Lug Upgrade Installation, 206 A/B Float Step

Start Date: 10/14/10 Start Qty: 5.00



Cust Item ID:

Required Date: 10/15/10 Req'd Qty: 5.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 		0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP DSI9500-011 Location: PPP rev: <i>Draft</i>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10/10/15 *6x* *SP*10/10/15 *9*BL 10-10-15  
*9*

# Picklist Print

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Work Order ID: 62943

Parent Item: DSI 9500-011

Parent Item Name: Lug Upgrade Installation, 206 A/B Float Step

Start Date: 10/14/10

Required Date: 10/15/10

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A new issue DD 10.03.01 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2731-7 Mounting Lug		Manufactured	No			110	Each	35.0000	2	1012			
-------------------------	--	--------------	----	--	--	-----	------	---------	---	------	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST420	11	
-------	----	--

60996	11	
-------	----	--

ST470	24	
-------	----	--

61653	24	
-------	----	--

D2732-030 Rubber Cushion		Manufactured	No			110	Each	8.0000	8	4098			
-----------------------------	--	--------------	----	--	--	-----	------	--------	---	------	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST	8	
----	---	--

56516	8	
-------	---	--

D3394-043 Lug Assembly		Manufactured	No			110	Each	41.0000	2	10			
---------------------------	--	--------------	----	--	--	-----	------	---------	---	----	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST420	15	
-------	----	--

60997	15	
-------	----	--

ST475	26	
-------	----	--

62005	26	
-------	----	--

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Work Order ID: 62943

Parent Item: DSI 9500-011

Parent Item Name: Lug Upgrade Installation, 206 A/B Float Step

Start Date: 10/14/10

Required Date: 10/15/10

Start Qty: 5.00

Required Qty: 5.00

D4064-041

Manufactured No

110

Each

19.0000

1



Mounting Lug

Location

Loc Qty

Loc Code

ST464

19

58980

19

110

Each

85.0000

4

AN4C13A

Purchased

No



BOLT

Location

Loc Qty

Loc Code

ST357

85

113359

3

114442

32

114615

50

110

Each

87.0000

4

AN4C14A

Purchased

No



Bolt

Location

Loc Qty

Loc Code

ST358

87

111902

17

115767

40

115835

30

110

Each

127.0000

4

AN4C15A

Purchased

No



Bolt

Location

Loc Qty

Loc Code

ST358

127

114442

1

115457

26

115835

100

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Shop Packet Print

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Work Order ID: 62943

Parent Item: DSI 9500-011

Parent Item Name: Lug Upgrade Installation, 206 A/B Float Step

Start Date: 10/14/10

Required Date: 10/15/10

Start Qty: 5.00 6

Required Qty: 5.00

AN960C4T6 NAS1149C0463 Purchased No

110 Each 100.0000 16



washer



80-96C  
NAS1149C0463 264

M112314

Location Loc Qty Loc Code

ST346 100

100993 100

Purchased No

110 Each 180.0000 8

AN960C416L



WASHER



M100993

4048

70X

Location Loc Qty Loc Code

FG 44

104925 44

ST346 136

106785 10

107008 10

112828 75

69220 41

Purchased No

110 Each 456.0000 24

NAS1515H4L



WASHER



12044

210/14/14 (6)

Location Loc Qty Loc Code

FG 40

103691 40

ST277 416

112492 11

114236 48

114265 357

M114236 48X 48X

M114265

87X96X

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# Picklist Print

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Start Date: 10/14/10

Required Date: 10/15/10

Start Qty: 5.00

Required Qty: 5.00

MS21043-4

Purchased

No

110

Each

739.0000

12

72  
60



Nut



*[Handwritten signature]*  
10/14/10 (6)

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

699

112492

25

113069

8

114523

366

114784

300

1114523